

### 6400 Epoxy Adhesive Fast-Setting, High Adhesion Strength

<b>UNCURED PROPERTIES</b>		
<b>Product</b>	6400-A	6400-B
<b>Appearance</b>	Liquid	
<b>Color</b>	Colorless	Light Yellow
<b>Viscosity, cP @25°C</b>	12,000-17,000	
<b>Specific Gravity</b>	1.16	1.11
<b>CURING PROPERTIES</b>		
<b>Mix Ratio, (A:B) by volume</b>	1:1	
<b>Surface Dry Time, @25°C, min</b>	13	
<b>Cure Time, @25°C, day</b>	3	
<b>Pot Life, @25°C, min</b>	3	
<b>CURED MECHANICAL PROPERTIES</b>		
<b>Glass Transition Temperature, °C</b>	52	
<b>CTE, (100-180°C) µm/m/°C</b>	218	
<b>Hardness, Shore D</b>	84	
<b>Water Absorption Ratio, 24hr, %</b>	2.6	
<b>Tensile Strength, MPa</b>	40	
<b>Elongation, %</b>	3.8	
<b>Flexural Strength, MPa</b>	68	
<b>Flexural Modulus, MPa</b>	2,000	
<b>Volume Resistivity, ohm-cm</b>	5 x 10 <sup>15</sup>	
<b>Surface Resistivity, ohm</b>	5 x 10 <sup>14</sup>	
<b>Dielectric Constant, 100Hz</b>	4.1	

#### General Information

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

#### Storage and Shelf Life

Store product in a cool, dark place when not in use. This product has a one year minimum shelf life after date of manufacture, unless otherwise specified, when stored at 60-80°F (16-27°C) in original, unopened containers.

#### Certification / Recognition

RoHs Complaint: INCURE 6400 complies with the European Union's "Restriction of Hazardous Substances" (RoHs) initiative 2002/95/EC.

#### Note

The data contained in this technical data sheet are furnished for information only. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein. INCURE will not be liable for any indirect, special, incidental or consequential loss or damage arising from this INCURE product, regardless of the legal theory asserted. INCURE recommends that each user adequately test its proposed use and application before repetitive use, using this data as a guide.